

DEPARTMENT OF TRANSPORTATION

DIVISION OF ENGINEERING SERVICES

Office of Structural Materials

Quality Assurance and Source Inspection



Bay Area Branch
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Contract #: 04-0120F4Cty: SF/ALA Rte: 80 PM: 13.2/13.9File #: 69.15**SOURCE INSPECTION REPORT****Resident Engineer:** Pursell, Gary**Address:** 333 Burma Road**City:** Oakland, CA 94607**Report No:** SIR-000058**Date Inspected:** 12-May-2007**Project Name:** SAS Superstructure**OSM Arrival Time:** 800**Prime Contractor:** American Bridge/Fluor Enterprises, a JV**OSM Departure Time:** 1730**Contractor:** Zhenhua Port Machinery Company, Ltd (ZPMC), Changxing Island **Location:** Shanghai, China**Quality Control Contact:** Kevin Dye**Quality Control Present:** Yes No**Material transfer:** Yes No N/A**Sampled Items:** Yes No N/A**Stock Transfer:** Yes No N/A**OK to Cut:** Yes No N/A**Rebar Test Witness:** Yes No N/A**Delayed/Cancelled:** Yes No N/A**Other:** NA**Bridge No:** 34-0006**Component:** NA**Bid Item:** 52, 55**Lot No:** NA**Summary of Items Observed:**

Caltrans Quality Assurance (QA) Inspector, Mike Hasler was present to observe quality control functions related to welding, testing and fabrication procedures at the Zhenhua Port Machinery Company (ZPMC) facility on Changxing Island for the San Francisco Oakland Bay Self Anchored Suspension Bridge.

At 1000 hours, Caltrans QA Inspector observed fifty-five (55) ZPMC shop personnel performing fit up, welding, and QC inspections on American Bridge/Fluor (ABF) mockups, designated as elevation 77.000 (diaphragm 3B), elevation 89.000 (diaphragm), elevation 114.000 (tower splice) at ZPMC OBG workshop

Caltrans QA observed forty (40) ZPMC shop personnel performing fitup and preparation practice welding on closed rib assembly.

Caltrans QA observed ZPMC and ABF & Inspectech and ZPMZ QC inspectors performing observations and inspections.

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Summary of Conversations:

As identified within the contents of this report.

Comments

This report is for the purpose of determining conformance with the contract documents and is not for the purpose of making repair or fit for purpose recommendations. Should you require recommendations concerning repairs or remedial efforts please contact Mazen Wahbeh, (818) 292-0659, who represents the Office of Structural Materials for your project.

Inspected By:	Hasler,Mike
Reviewed By:	McClary,David

Quality Assurance Inspector
QA Reviewer
